

WEST BENGAL POLLUTION CONTROL BOARD

'Paribesh Bhawan'

Bldg. No. - 10A, Block - LA, Sector-III

Salt Lake City, Kolkata-700 098



Consent Letter Number : CO128916

Memo Number : 180-PCB/How/812-2000

Date : 12/02/2020

Consent to Operate

under

Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974 and
Section 21 of the Air (Prevention and Control of Pollution) Act, 1981

The West Bengal Pollution Control Board (hereinafter referred to as State Board) under the provisions of Section 25 & 26 of the Water (Prevention and Control of Pollution) Act, 1974, as amended and Section 21 of the Air (Prevention and Control of Pollution) Act, 1981, as amended and Rules and Orders made thereunder, hereby grants its consent to :

M/s. Ambuja Cements Ltd (Unit: Sankrail)

(Address of Regd. office/Head/Office/City Office)

(hereinafter referred to as Applicant) for its unit located at Taladhulagori, P.O. - Dhulagori,
P.S. - Sankrail, Dist- Howrah, Pin-711302.

(Detailed address of the manufacturing unit)

for a period from Date of issue to 30/04/2024

to operate the industrial unit and to discharge liquid effluent and to emit gaseous effluent from the premises/land of the industrial unit, in accordance with the conditions as mentioned in the Annexure to this consent letter provided on any day at any instance the quantity and quality of liquid discharge and gaseous emission shall not exceed the permissible limit as specified in the Table I & II of this consent letter and in the Environmental (Protection) Act, 1986.

Breach of the conditions and / or failure to comply with the directions as set out in the Annexure shall render the applicant liable for prosecution under the provisions of the Water (Prevention and Control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981.

The State Board reserve the right to revoke, withdraw or make any reasonable variation / change / alter the conditions of this consent letter giving one month's notice to the applicant.



For and on behalf of the State Board

(Member Secretary/Chief Engr./Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

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Environmental Engineer
W. B. Pollution Control Board
Operation & Execution Cell

ANNEXURE

Consent to M/s. Ambuja Cements Ltd. (Unit : Sankrail)
 for its unit at Taladhulagori, P.O. - Dhulagori, P.S. - Sankrail,
Dist- Howrah, Pin- 711302

Conditions :

01. This Consent is valid for the manufacture of :-

Sl. No.	Name of major products and by-products	Quantity manufactured per month Year
01	<u>Various Grades of Cement</u>	<u>2 40 0000 TPA</u>
02		
03		
04		
05		
06		
07		
08		
09		
10		
11		
12		

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 Environmental Engineer
 W. B. Pollution Control Board
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02. The Applicant shall remain responsible for quantity and quality of liquid effluent and air emissions.
03. Daily discharge of industrial liquid effluent shall not exceed KL.
04. Daily discharge of domestic liquid effluent shall not exceed 28.0 KL.
05. Daily discharge of mixed (industrial & domestic) liquid effluent shall not exceed KL.
06. The Applicant shall discharge liquid effluent to Septic tank-Soak Pit (place of discharge)
 through 01 nos. outlets / outfalls.
07. To bring into any altered or new outlet/outfall or to change the place of discharge, the Applicant shall have to inform the Board and obtain prior permission of the Board in this effect.
08. The Applicant shall provide comprehensive facility for treatment of industrial liquid waste and domestic liquid waste (sewage, sullage and liquid effluent generated from canteen), and operate and maintain the same continuously so that the quality of final effluent conforms to the Standard as given in Table-I in page 03.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

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 W. B. Pollution Control Board
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Consent to M/s. Ambuja Cement Ltd.⁽³⁾ (Unit: Sankrail)
for its unit at Taladhulagori, P.O. - Dhulagori, P.S. - Sankrail,
Dist - Howrah, Pin - 711302

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- The *Applicant* shall regularly submit to the Board the Returns of Water Consumption in the prescribed form and pay the Cess as specified under Section 3 of the said Act.

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Consent to M/s. Ambuja Cement Ltd. (Unit: Sankrail)
 for its unit at Taladhulogoni, P.O. - Dhulagani, P.S. - Sankrail,
Dist- Howrah, Pin - 711302

11. The *Applicant* shall install suitable device for measuring the volume of water consumed for different purposes as mentioned above giving correct result to the satisfaction of the *State Board*.
12. All the stacks connected to various sources of emissions must be designated by numbers such as S-1, S-2, S-3, etc., and this must be painted/displayed to facilitate identification.
13. The *Applicant* shall install comprehensive control system consisting of pollution control equipment as is warranted with reference to generation of air emissions and operate and maintain the same continuously so as to achieve the level of pollutants of the *Standard* as given in Table-II below :

See Annexure-1

Table-II

Stack No.	Stack height from G.L., (in mts.)	Stack attached to (sources and control system, if any):	Volume Nm ³ /hr.	Velocity of gas emission m/sec	Concentrations of parameters not to exceed				Frequency of emission sampling
					SPM (mg/Nm ³)	CO (%v/v)			
S-1									
S-2									
S-3									
S-4									
S-5									
S-6									
S-7									
S-8									
S-9									
S-10									

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Consent to M/s. Ambuja Cement Ltd. (Unit: Sankrail)
 for its unit at Jaladhulagoni, P.O. - Dhulageri, P.S. - Sankrail
Dist - Howrah, Pin - 711302

14. The *Applicant* shall provide ports in the stack(s) and other necessary permanent facilities such as ladder, platform, etc. for monitoring/sampling the air emissions and the same shall be made available for inspection and use by the *State Board's* staff as well as *State Board's* authorised agencies.

15. The *Applicant* shall observe the following fuel consumption pattern :-

Sl. No	Type of fuel	Quantity consumed per day	Fuel burning operation where the fuel is used
01	Furnace Oil/	300 KL/month	D. G. Set.
02	H.S.D.		
03			
04			
05			

16. The *Applicant* shall maintain the generation and treatment/disposal of non-hazardous solid waste as specified below :-

Type of waste	Quantity	Treatment	Disposal
Metal Scrap.	10 MT/month	—	Through Sale
PP Bag	8 MT/month	—	Through Sale.

17. The *Applicant* shall take adequate measures for control of noise levels from its own sources within the premises within the limit given below :-

Time	Limit in dB(A) L_{eq}
Day Time (06 a.m. to 09 p.m.)	65
Night Time (09 p.m. to 06 a.m.)	55

18. The *Applicant* shall at all times maintain good house-keeping, proper working order, and operate efficiently for control of pollution from all sources so as not to cause nuisance to surrounding areas/inhabitants and to achieve compliance with the terms and conditions of the consent.

19. The *Applicant* shall bring about at least 33% of the available open land under the green coverage / plantation.

20. The *Applicant* shall provide for an alternate electric power source sufficient to operate all pollution control facilities installed by the *Applicant* to maintain compliance with the terms and conditions of the consent. In absence of such an alternate electric power source, the *Applicant* shall stop, reduce or otherwise control production to abide by the terms and conditions of the Consent regarding pollution level.

21. The *Applicant* shall install a separate energy meter showing the consumption of energy for operation of pollution control devices.

22. The *Applicant* shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.

23. The *Applicant* shall provide drainage system for conveying industrial and domestic liquid waste. Storm-water drain shall be kept separate from the drainage system meant for industrial and domestic liquid waste.

(Member Secretary/Chief Engr./ Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

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Consent to M/s. Ambuja Cement Ltd. (Unit: Sankrail)
 for its unit at Taladhulagoni, P.O. - Dhulagoni, P.S. - Sankrail,
Dist - Howrah, Pin - 711302

24. The *Applicant* shall maintain a separate register showing consumption of chemicals used in pollution control systems.
25. The *Applicant* shall get the samples of hazardous wastes/leachates analysed at least once in from the laboratory recognised of the West Bengal Pollution Control Board and ensure that they conform to the limits stipulated. Test reports shall be sent to the Board.
26. The *Applicant* shall provide adequate and safe facility for collection of air, waste water and solid waste samples by the *State Board's* staff as well as *State Board's* authorised agencies.
27. The *Applicant* shall submit to the *State Board* by the 30th September of every year the Environmental Statement Report for the financial year ending 31st March of the current year in the prescribed form (Form -V) as required under the provisions of rule 14 of the Environment (Protection) [Second Amendment] rules, 1992.
28. The *Applicant* shall allow the Officers of the *State Board* to enter into the applicant's premises at any reasonable time to inspect the pollution control systems as well as monitoring and measuring devices in connection with prevention & control of pollution.
29. The *Applicant* shall maintain an Inspection Book in the factory premises which shall be made available to Officers & employees of the *State Board* for inspection, review and to write down any direction or observation as is deemed necessary during the inspection from time to time.
30. The *Application* shall furnish to the *State Board* all information in respect of quality, quantity, rate of discharge, place of discharge of liquid effluent and air emissions.
31. The *Applicant* shall maintain adequate number of qualified and trained personnel among his staff for proper maintenance and operation of the effluent treatment and / or emission control devices and for overall environment management of the industry.
32. The *Applicant* shall have to make registration for the use of groundwater if any, with Central Ground Water Authority.
33. The *Applicant* shall intimate to the *State Board* immediately of any occurrence or apprehension of occurrence of discharge of any poisonous, noxious or pollutants in excess of quality as well as quality as mentioned earlier to any receiving water body/receiving system or to atmosphere owing to accident or other unforeseen incident/event including natural disaster. The *Applicant* Shall (i) take all steps adequate to prevent such accident discharge/release of poisonous, noxious or pollutants and to limit their consequences to persons and the environment, (ii) provide to the persons working on the site with the information, training and equipment including antidotes necessary to ensure their safety and mitigate the accidental release of poisonous noxious or pollutants to the environment.
34. The *Applicant* shall make an application to the *State Board* in the prescribed form for renewal of the consent at least 60 (sixty) days before the date of expiry of this Consent.
35. The *Applicant* shall not make any alternation/modification/expansion in the existing manufacturing process and equipment as well as the pollution control system without prior approval of the Board.
36. The *Applicant* shall comply with the conditions as laid down in the Manufacture, Storage and Import of hazardous Chemicals Rules, 1989 and Hazardous Wastes (Management & Handling) Rules, 1989.

Additional Conditions See Annexure - II

(Member Secretary/Chief Engr./Sr. Env. Engr. / Env. Engr. / Asst. Env. Engr.)

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 12/02/20
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W. B. Pollution Control Board
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Annexure – I

Annexure to Consent Letter Number – CO128916
Additional Conditions issued to M/s. Ambuja Cements Limited(Unit-Sankrail) at existing factory premises Jaladulagori, P.O.-Dhulagori, P.S.-Sankrail,
Dist- Howrah, PIN-711302.

Stack No.	Stack height from G.L (in mts.)	Stack attached to (sources and control system, if any)	Volume Nm ³ /hr	Velocity of gas emission m/sec	Concentration of parameters not to exceed				Frequency of emission sampling
					PM (mg/Nm ³)	CO (% v/v)			
S-1	71.5 m	Roller Press equipped with Bag Filter.	-	-	30	-			Half yearly
S-2	32.0 m	Cement Mill-1 (venting) equipped with Bag Filter.	-	-	30	-			Half yearly
S-3	30.0 m	Cement Mill-1 (hopper) equipped with Bag Filter.	-	-	30	-			Half yearly
S-4	32.0 m	Cement Mill-2 (separator) equipped with cyclone followed by Bag Filter.	-	-	30	-			Half yearly
S-5	32.0 m	Cement Mill-2 (venting) equipped with Bag Filter.	-	-	30	-			Half yearly
S-6	30.0 m	Cement Mill-2 (hopper) equipped with Bag Filter.	-	-	30	-			Half yearly
S-7	30.0 m	Packer-1 equipped with Bag Filter.	-	-	30	-			Half yearly
S-8	30.0 m	Packer-2 equipped with Bag Filter.	-	-	30	-			Half yearly
S-9	36.5 m	Packer-3 equipped with Bag Filter.	-	-	30	-			Half yearly

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Annexure to Consent letter Number – **CO128916**

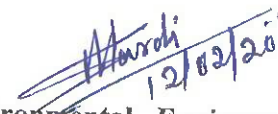
Stack No.	Stack height from G.L (in mts.)	Stack attached to (sources and control system, if any)	Volume Nm ³ /hr	Velocity of gas emission m/sec	Concentration of parameters not to exceed				Frequency of emission sampling
S-10	37.7 m	Packer-4 equipped with Bag Filter.	-	-	30	-			Half yearly
S-11	60.0 m	D.G.Set-1(8150KVA) with inbuilt acoustic enclosure	-	-	150	-			Half yearly
S-12	60.0 m	D.G.Set-2(5430KVA) with inbuilt acoustic enclosure	-	-	150	-			Half yearly
S-13	60.0 m	D.G.Set-3(1250KVA) with inbuilt acoustic enclosure	-	-	150	-			Half yearly
S-14	60.0 m	D.G.Set-4(7550KVA) with inbuilt acoustic enclosure	-	-	150	-			Half yearly


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Annexure-II to Consent Letter Number – **CO128916**

Additional Conditions issued to M/s. **Ambuja Cements Limited(Unit-Sankrail)** at existing factory premises Jaladhulagori, P.O-Dhulagori, P.S-Sankrail, Dist- Howrah, PIN-711302.

1. The unit should strictly abide by the condition as stipulated in the Environmental Clearance issued by MOEF, G.O.I vide no.J-11011/547/2010.1A.II(1) dated 23/06/2011 & NOC issued by the State Board vide memo no.453-2N-69/2007(E) dated 02/08/2011 , Memo No.131-2N-69/2007 (E) dated 19/02/2015 & memo no.953-2N-69/2007(E) dated 29.08.2019.
2. The unit shall abide by emission standards stipulated in the Notification issued by MOEF&CC, G.O.I vide no.G.S.R.497(E) dated 10/05/2016.
3. The unit should obtain all the statutory licenses as applicable from other concerned Govt. Department.
4. No addition / alteration/modification/expansion is allowed without prior approval of the Board.
5. Continuous monitoring system for all the stacks must be maintained.
6. The unit should adopt rain water harvesting system and submit the proposal of the same at the earliest.
7. The unit should take and maintain necessary control measure for controlling fugitive emission and monitor the parameters in the strategic location to keep the ambient free from Suspended Particulate Matter.
8. This consent may be revoked at any time on violation of environmental norms/direction and/ or on the ground of any valid complaint against the unit from environmental point of view.


12/02/20
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